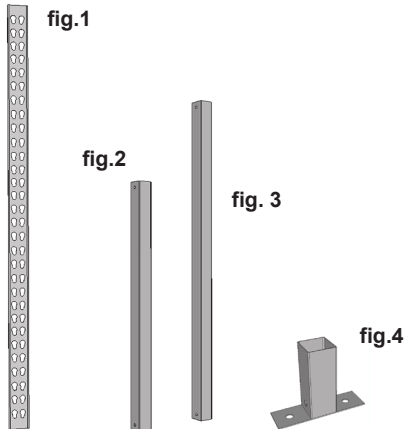


Knock Down Uprights “KDCU”



Knock Down Uprights are a newly designed heavier duty upright that can be “knocked down” for easier shipment as well as having the advantage of component replacement in case of damage.



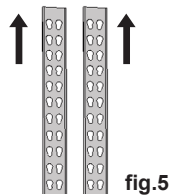
Step 1 - Ensure All pieces are present:

3' Set - 4 Upright Posts (fig.1); 4 Horizontal Bars (fig.2); 2 Angle Bars (fig.3)

6' ~ 8' Set - 4 Upright Posts (fig.1); 6 Horizontal Bars (fig.2); 4 Angle Bars (fig.3)

10' ~ 12" Set - 4 Upright Posts (fig.1); 8 Horizontal Bars (fig.2); 6 Angle Bars (fig.3)

***Optional Foot Plates** - 1 Per Upright 9 (fig.4)



Step 2 - Position Upright Posts:

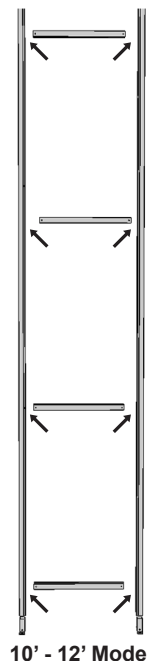
Place two Upright Posts on the floor and ensure both Uprights are coordinated with teardrop in the same direction (fig.5).



fig.6

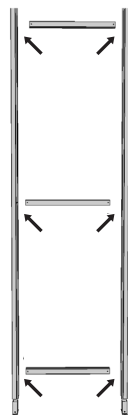
Step 3 - Install Horizontal Bars:

Horizontal Bars are the shorter bars and can be determined by measurement stamped onto the bar in mm (fig.6). Insert Horizontal Bars in the indicated spots for your size unit as in Diagrams (7.1, 7.2, 7.3). Use a socket wrench to turn supplied bolts into the nuts while holding the nuts in place with a crescent wrench (fig.8).



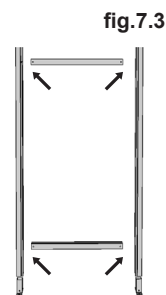
10' - 12' Model

fig.7.1



6' - 8' Model

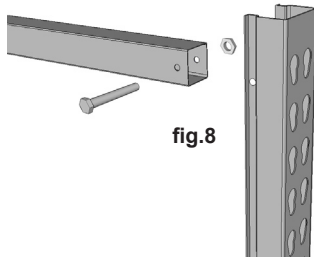
fig.7.2



3' Model

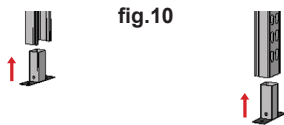
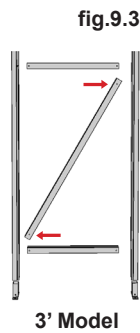
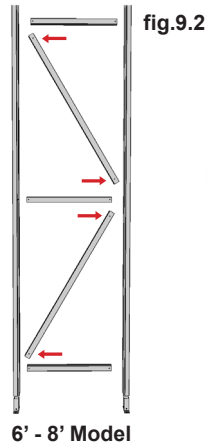
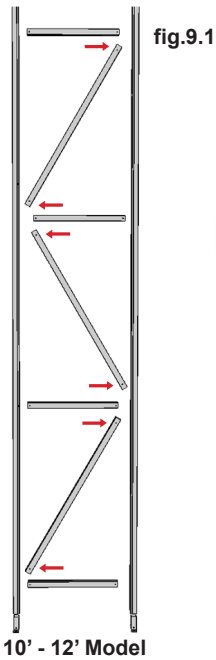
fig.7.3

Knock Down Uprights “KDCU”



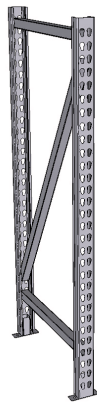
Step 4 - Install Angle Bars:

Angle Bars will be the remaining longer bars. Insert Angle Bars in the indicated spots for your unit as in Diagrams (9.1, 9.2, 9.3). Use the same bolt application method as in Step 3. In addition, ensure each bar is installed in opposite placements as shown in the diagrams appropriate for your model.



***Step 5 - Install Optional Foot Plates:**

Foot plates are applied to the bottom of each Upright (fig.10). Use the same bolt application method as in Step 3 to fasten Foot Plate to the Upright.



Upright is Complete - Thank You